

DART AEROSPACE LTD	Work Order:	24041
Description: Cable Guard	Part Number:	D2886-3
Drawing: D2886 Rev. A	Qty:	1

Step	Location	Procedure	By	Date	Qty
1	EXPEDITING	Issue W/O	U	05-08-12	1
2	METAL	Cut blanks 39.00" long Material: 1.78" x 1.00" Black UHMW Batch M1772	U	05-08-12	1
3	PURCHASING	Issue P/O Plain sides to 1.75" +/- 0.030" for nice finish			
4	RECEIVING	Receive and Inspect for transit damage			
5	QC	Inspect Level 7			
6	HAAS	Machine as per folio D2886-3	SD	05-08-13	1
7	QC	Inspect Level 2	SD	05-08-13	1
8	QC	Inspect Level 8	EC	05-08-15	1
9	METAL	Deburr	SD	05-08-15	1
10	QC	Inspect Level 7	EC	05-08-15	1
11	STORES	Identify and Stock	CL	05/08/15	1
12	EXPEDITING	Close W/O Cost / Part: 95.74	EC	05/08/16	1

PTOV

Rev	Date	Change	Revised By	Approved
A	99.06.23	New Issue	DM	
B	00.05.19	Added inspect level 8	EC	

RELEASED

EC 00.05.24

MUHMWB 1780 x 1000 x 4800 120

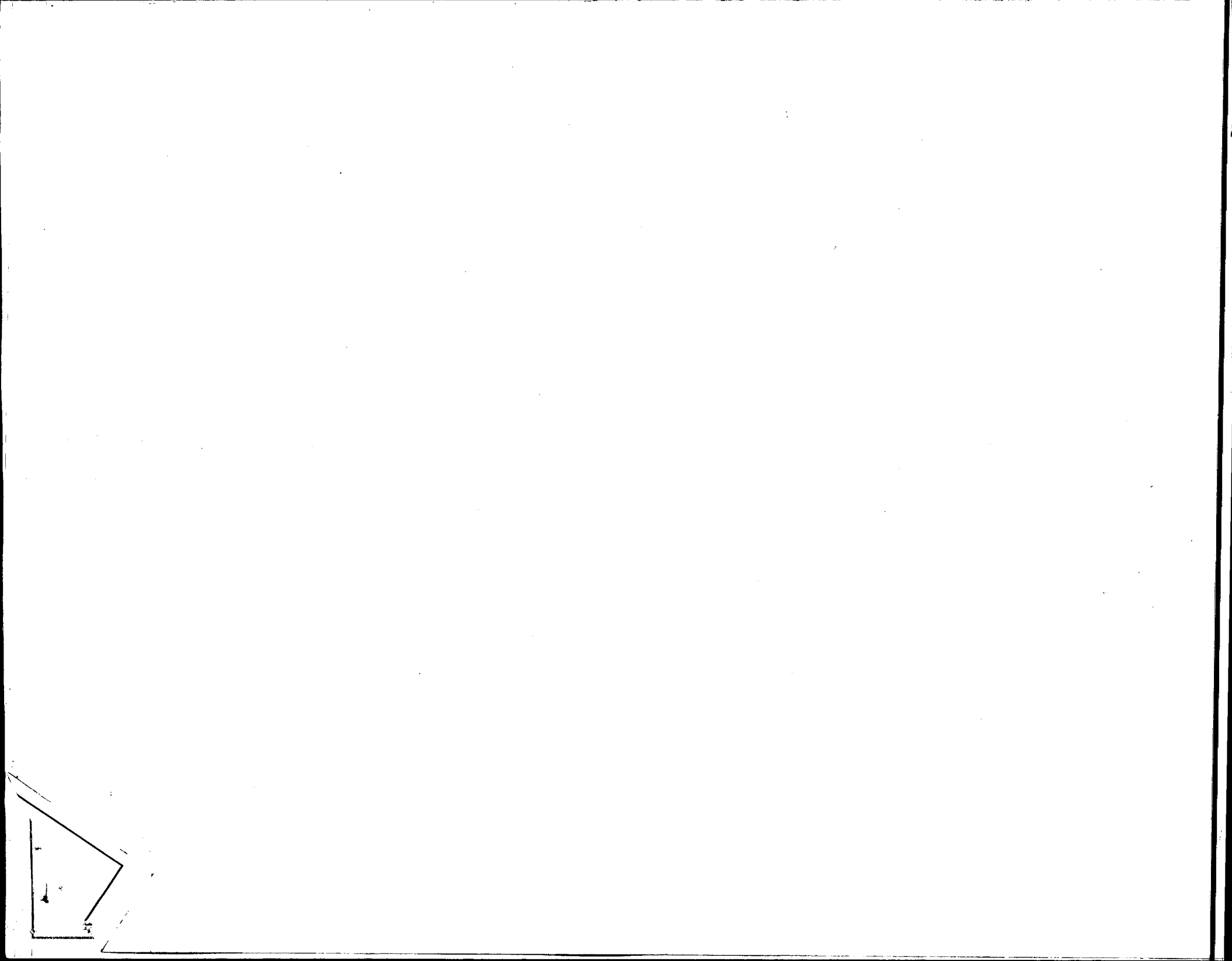
W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector	
		- Remove step 3/4/5						

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			
05-08-15	6	- flip piece wrong way for 2nd operation (operator error)		Scrap & replace	SA 05-08-15	2 05-06-14	05/08/16	05-06-14

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☐ No ☒ DQA: ☒ Date: 05/08/16

NOTE: Date & initial all entries

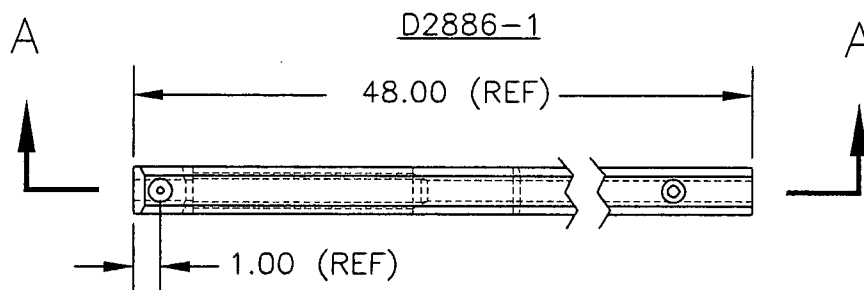
QA: N/C Closed: _____ Date: _____



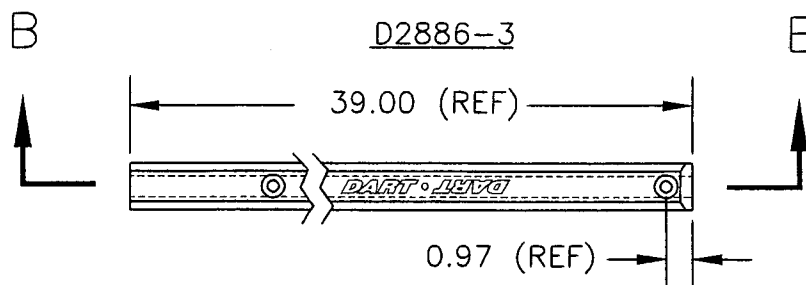
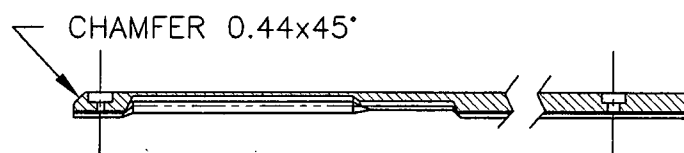
DESIGN <i>[Signature]</i>	DRAWN BY <i>[Signature]</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. DSI 9162	REV. A SHEET 1 OF 1
DATE 99.08.04		TITLE CABLE GUARD	SCALE 1:7
A	99.08.04	NEW ISSUE	

DART SERVICE INSTRUCTION

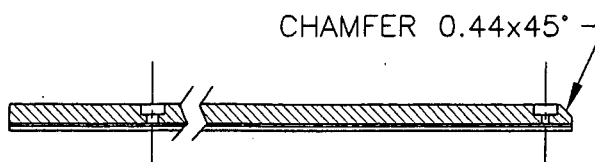
TO AMEND INSTALLATION DRAWING D205-665 REV. A
CHAMFER ENDS OF D2886-1 AND D2886-3 AS SHOWN BELOW:



SECTION A-A



SECTION B-B



SHOP COPY
RETURNED TO
ENGINEER
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER NO. 24033

SHOP COPY
RETURNED TO
ENGINEER
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER NO. 24033

